

28

slit B

DART AEROSPACE LTD	Work Order:	21007
Description: Saddle Kit	Part Number:	K10003
	Qty:	185
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	RF	14.06.08	18																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 Wx 26 Hx 26	RF	04.06.24	18																																																																																
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>24✓</td> <td>D2570</td> <td>Bushing</td> <td>B20907</td> </tr> <tr> <td>1✓</td> <td>D2571</td> <td>Saddle</td> <td>B21017</td> </tr> <tr> <td>1✓</td> <td>D2572</td> <td>Saddle</td> <td>B21017</td> </tr> <tr> <td>1✓</td> <td>D2573</td> <td>Saddle</td> <td>B20508/B20907/B21018</td> </tr> <tr> <td>1✓</td> <td>D2574</td> <td>Saddle</td> <td>B20508/B20907/B21018</td> </tr> <tr> <td>1✓</td> <td>D2736-1</td> <td>Bracket</td> <td>B19013</td> </tr> <tr> <td>1✓</td> <td>D2736-3</td> <td>Bracket</td> <td>B19014B</td> </tr> <tr> <td>4✓</td> <td>D2747</td> <td>Socket Head Set Screw</td> <td>B20317</td> </tr> <tr> <td>2✓</td> <td>D2876</td> <td>Spacer</td> <td>B19828</td> </tr> <tr> <td>2✓</td> <td>D2877</td> <td>Spacer</td> <td>B19935</td> </tr> <tr> <td>1✓</td> <td>D2968-041</td> <td>Tow Ring</td> <td>B19936/B20229/B20318/B20929/B21020</td> </tr> <tr> <td>16</td> <td>AN4-6A</td> <td>Bolt</td> <td>m14311</td> </tr> <tr> <td>4✓</td> <td>AN4-46A</td> <td>Bolt</td> <td>m14013/m14764</td> </tr> <tr> <td>8✓</td> <td>AN4-51A</td> <td>Bolt</td> <td>m14491/m15036</td> </tr> <tr> <td>8✓</td> <td>AN6-12A</td> <td>Bolt</td> <td>m14764/m14206</td> </tr> <tr> <td>32✓</td> <td>AN960JD416</td> <td>Washer</td> <td>m14855</td> </tr> <tr> <td>8✓</td> <td>AN960JD616</td> <td>Washer</td> <td>m15191/m13658</td> </tr> <tr> <td>1</td> <td>AN970-4</td> <td>Washer</td> <td>m15199</td> </tr> <tr> <td>29✓</td> <td>MS21042L4</td> <td>Nut (or MS21042-4)</td> <td>m14478</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	24✓	D2570	Bushing	B20907	1✓	D2571	Saddle	B21017	1✓	D2572	Saddle	B21017	1✓	D2573	Saddle	B20508/B20907/B21018	1✓	D2574	Saddle	B20508/B20907/B21018	1✓	D2736-1	Bracket	B19013	1✓	D2736-3	Bracket	B19014B	4✓	D2747	Socket Head Set Screw	B20317	2✓	D2876	Spacer	B19828	2✓	D2877	Spacer	B19935	1✓	D2968-041	Tow Ring	B19936/B20229/B20318/B20929/B21020	16	AN4-6A	Bolt	m14311	4✓	AN4-46A	Bolt	m14013/m14764	8✓	AN4-51A	Bolt	m14491/m15036	8✓	AN6-12A	Bolt	m14764/m14206	32✓	AN960JD416	Washer	m14855	8✓	AN960JD616	Washer	m15191/m13658	1	AN970-4	Washer	m15199	29✓	MS21042L4	Nut (or MS21042-4)	m14478	RF	24/07/09	18
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4	QC4	Inspect 100% kit for completeness on the W/O	RF	14.07.12	18																																																																																
5	PK	Pack per PPP K10003 REV. F	RF	04/08/05	5																																																																																
6	AC	Cost / part: 474.74	RF	04.08.06	5																																																																																
7	DC	Close W/O 481.55 Inspection Level 21	RF	04.08.10	5																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

